AMENDMENTS TO THE CLAIMS

This listing of claims is to replace all prior versions of the claims in the application:

Listing of Claims

1. (Currently Amended) A process for the trenchless installation of an underground product pipe from a first location to a second location at a predetermined depth, comprising:

digging a first access shaft at the first location and a target access shaft at the second location to the predetermined [depths;] depth;

installing a pipe displacement machine in the first access shaft;

jacking a steerable pilot tube and additional pilot tube sections into the ground from the first access shaft to the target shaft displacing the soil to form a pilot pipe from the first access shaft to the target shaft;

installing a drill string to replace the pilot pipe;

attaching a back reamer of a first diameter to the drill string at the target shaft;

pulling the back reamer from the target shaft to the first access shaft; and pulling a product pipe into place in the line of the pilot [pine] pipe.

- 2. (canceled)
- 3. (previously presented) The process of claim 1, wherein the drill string is installed utilizing a horizontal directional drilling machine.
- 4. (original) The process of claim 3, wherein the horizontal directional drilling machine is positioned from the first access shaft a distance of at least <u>about</u> 15 feet with at least 5 feet of distance for each foot that the pilot pipe is below the surface.
- 5. (original) The process of claim 3, wherein the back reamer is pulled through the bore formed by the drill string by reverse pulling of the horizontal directional drilling machine.
- 6. (previously presented) The process of claim 1, wherein the product pipe is a continuous length of pipe.

- 7. (currently amended) The process of claim 1, wherein the drill string is installed from above ground utilizing a horizontal directional drilling machine.
- 8. (currently amended) The process of claim [1,] 3, wherein the horizontal directional drilling machine is positioned from the first access shaft a distance of at least 15 feet with at least 5 feet of distance for each foot that the pilot pipe is below the surface.
- 9. (currently amended) The process of claim [1,] 3, wherein the back reamer is pulled through the bore formed by the drill string by reverse pulling of the horizontal directional drilling machine.
- 10. (previously presented) The process of claim 1, wherein the product pipe is pulled into the line of the pilot pipe from the target access shaft to the first access shaft.
- 11. (previously presented) The process of claim 1, wherein the product pipe is pulled into the line of the pilot pipe from the first access shaft to the target access shaft.